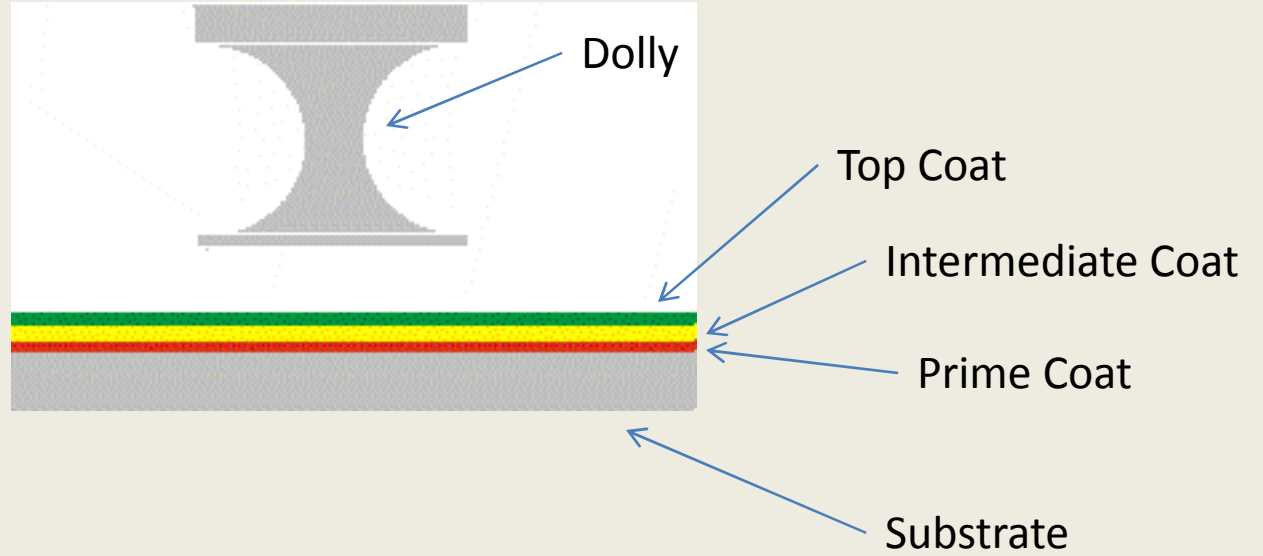
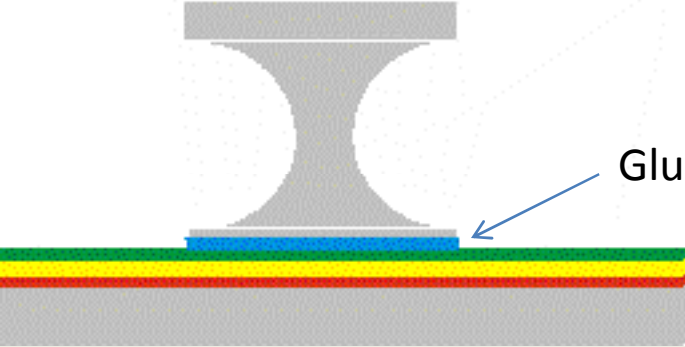
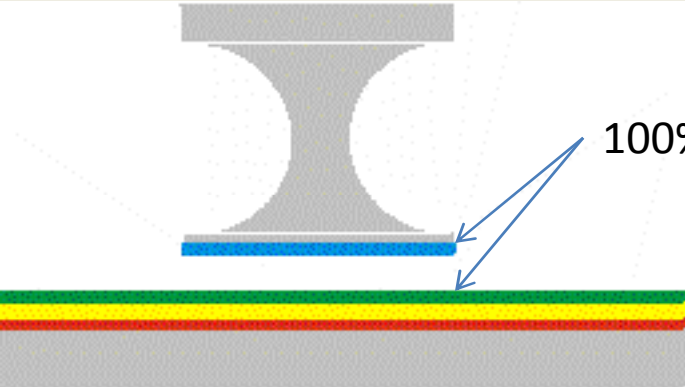


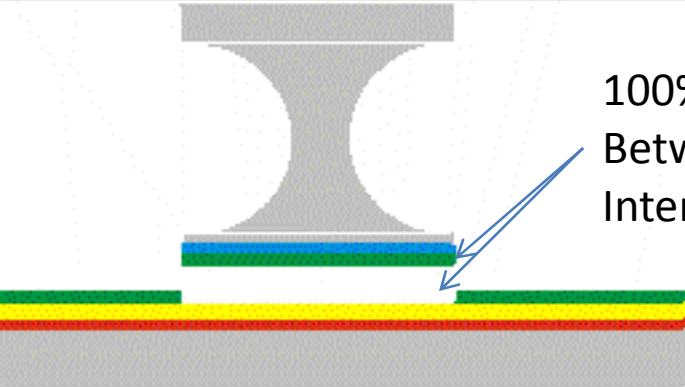
HOW TO READ ADHESION TEST PULLS



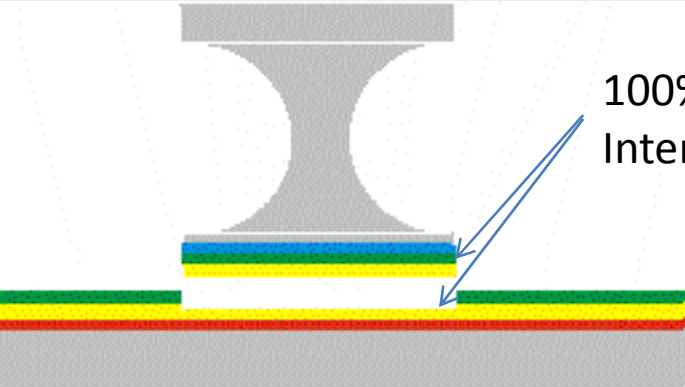




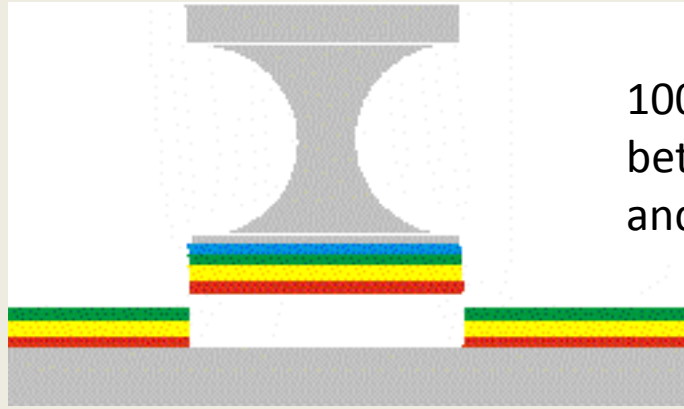
100% Glue Failure



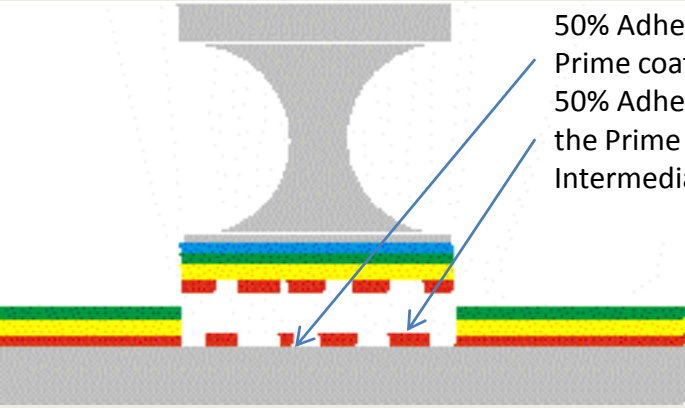
100% Adhesive Failure
Between Top Coat and
Intermediate Coat



100% Cohesive Failure In the Intermediate Coat

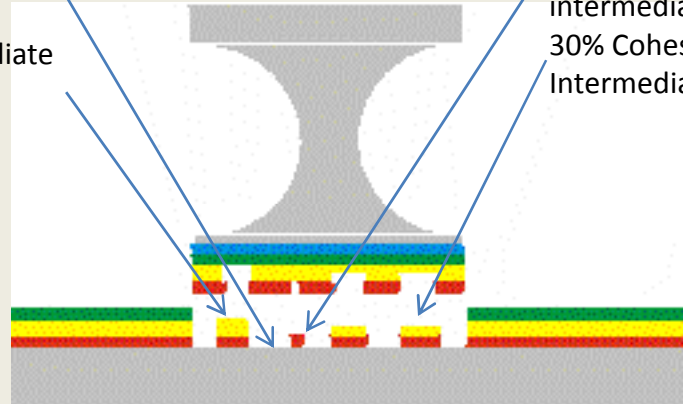


100% Adhesive failure
between the prime coat
and the substrate



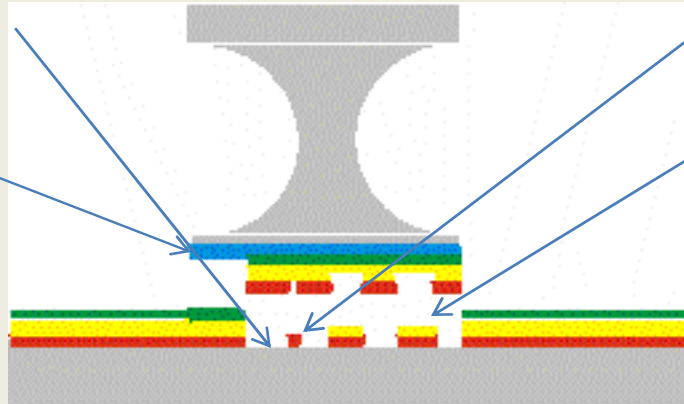
50% Adhesive between the
Prime coat and the substrate
50% Adhesive failure between
the Prime Coat and
Intermediate Coat

50% Adhesive between the Prime coat and the substrate
15% Adhesive split between the Intermediate coat and the Top Coat



5% Adhesive split between the Prime Coat and the intermediate coat
30% Cohesive failure in the Intermediate coat

35% Adhesive between the Prime coat and the substrate
15% Glue Failure



5% Adhesive split between the Prime Coat and the intermediate coat
30% Cohesive failure in the Intermediate coat